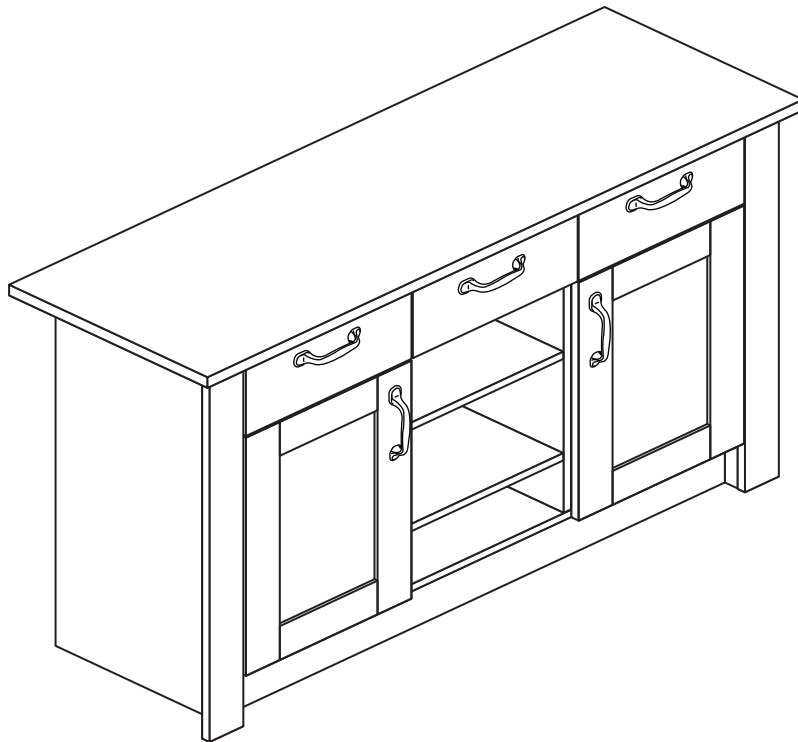


Assembly Instructions

Please keep for future reference



Oakstyle 230



Version 1 : 28/07/2017

Important - Please read these instructions fully before starting assembly

ALR3415

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Warning: This unit is heavy. Please lift with care.

- Check you have all the components and tools listed.

- Remove all fittings from the plastic bags and separate them into their groups.

- Keep children and animals away from the work area, small parts could choke if swallowed.

- Parts of the assembly will be easier with 2 people.

- Make sure you have enough space to layout the parts before starting.

- Assemble the item as close to its final position (in the same room) as possible.

- Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



- We do not recommend the use of power drill/drivers for inserting screws, as this could damage the unit. Only use hand screwdrivers.

- **Safety note: This unit must be secured to a wall using the overbalance protector kits supplied.**

- Dispose of all packaging carefully and responsibly.

Care and maintenance

- Only clean using a damp cloth and mild detergent, do not use bleach or abrasive cleaners.

- From time to time check that there are no loose screws on this unit.

- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Contact Us

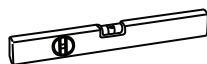
Aqua Pacific UK Ltd.
Unit 10, Oriana Way
Nursling Industrial Estate
Southampton
SO16 0YU

Tel +44 (0) 2380 734000
Fax +44 (0) 2380 740200
Sales@aquapacific.co.uk

Tools



Rule



Spirit level



Cross-head screwdriver



Scissors



Hammer



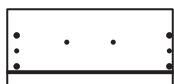
Eye protection (when using a hammer or drill)



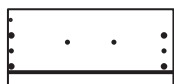
Electric drill (do not use for fitting screws)

Panels

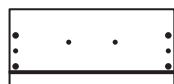
Please check you have all the panels listed below



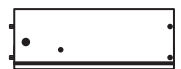
1 Left Drawer
Front (DF-00011548)
(34.2 x 16.2cm)



2 Right Drawer
Front (DF-00011549)
(34.2 x 16.2cm)



3 Middle Drawer
Front (DF-00011558)
(34.05 x 16.2cm)



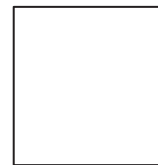
4 Left Drawer
Side (W330-124LH)
(33 x 12.4cm) x 3



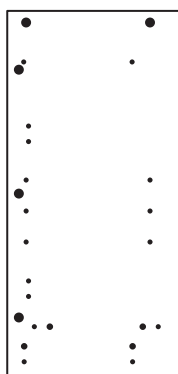
5 Right Drawer
Side (W330-124RH)
(33 x 12.4cm) x 3



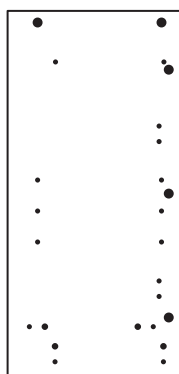
6 Drawer Back
(W303-124)
(30.3 x 12.4cm) x 3



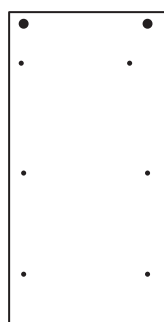
7 Drawer Base
(T314-327)
(31.4 x 32.7cm) x 3



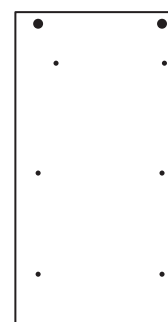
8 Left Side
(DF-00011541)
(75.5 x 35.7cm)



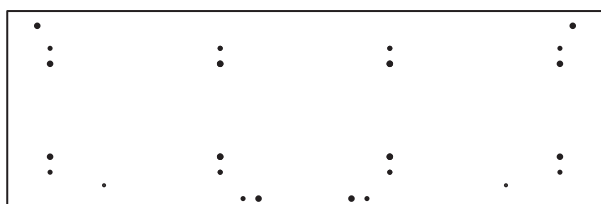
9 Right Side
(DF-00011542)
(75.5 x 35.7cm)



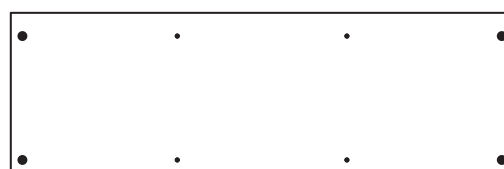
10 Left Divider
(DF-00011556)
(64.5 x 33.3cm)



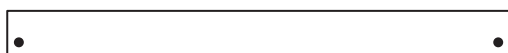
11 Right Divider
(DF-00011557)
(64.5 x 33.3cm)



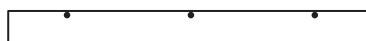
12 Top (DF-00011552)
(123 x 41cm)



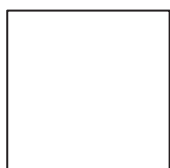
13 Base (DF-00011553)
(103.85 x 33.4cm)



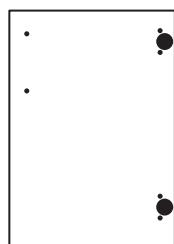
14 Plinth (DF-00011555)
(103.85 x 9.5cm) x 2



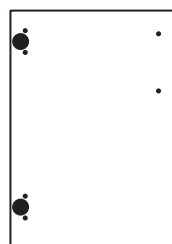
15 Fascia (F755-70)
(755 x 70mm) x 2



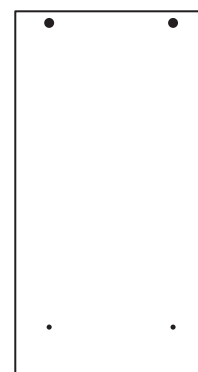
16 Shelf (DF-00011554)
(33.55 x 33.2cm) x 4



17 Left Door (F492-342LH)
(492 x 342mm)



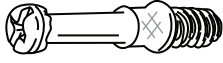






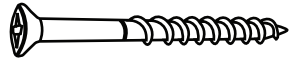



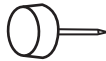



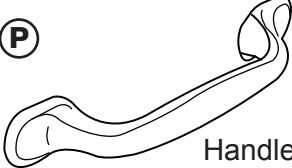
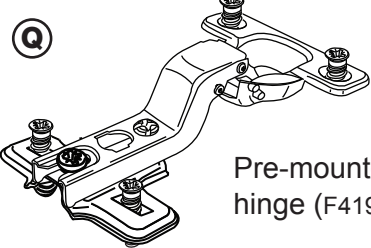


18 Right Door (F492-342RH)
(492 x 342mm)



19 Back (DF-00011567)
(75.5 x 39.6mm)

Fittings

Please check you have all the fittings listed below

<p>A </p> <p>Large Metal Dowel (F901) x 24</p>	<p>B </p> <p>Small Locking Cam Nut (F900) x 6</p>	<p>C </p> <p>Knock-in Peg (F171GY) x 12</p>	
<p>D </p> <p>Wedgex (F639) x 6</p>	<p>E </p> <p>Large Locking Cam Nut (F900) x 24</p>	<p>F </p> <p>Wooden Dowel (F22) x 24</p>	
<p>G </p> <p>40mm Screw (F910) x 4</p>	<p>H </p> <p>45mm Screw (F65) x 2</p>	<p>I </p> <p>19mm Screw (F461) x 10</p>	
<p>J </p> <p>9mm Screw (F74) x 6</p>	<p>K </p> <p>9mm Screw (F73) x 12</p>	<p>L </p> <p>Plastic Nail (F91) x 9</p>	<p>M </p> <p>Door Buffer (F137) x 10</p>
<p>N </p> <p>Shelf stud (F110) x 22</p> <p>★ 6 of these are required for Hood fixing. See separate instructions for fitting details.</p>	<p>O </p> <p>Drawer runner (F1004) x 6</p>		
<p>P </p> <p>Handle (F287) x 5</p>	<p>Q </p> <p>Pre-mounted hinge (F419) x 4</p>	<p>R </p> <p>Overbalance protector kit (F474) x 2</p>	
<p>S </p> <p>Quickfit dowel (F545) x 6</p>			

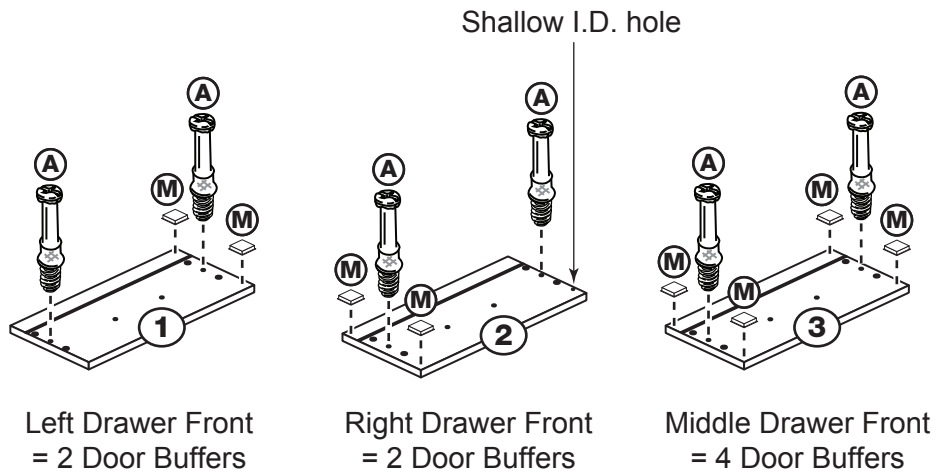
Step 1

Prepare the 3 Drawer Fronts

Screw 2 Metal Dowels into each of the Drawer Fronts.

Note: Tighten the Metal Dowels up fully against the panels.

Stick Door Buffers into the corners of each Drawer Front, as shown.

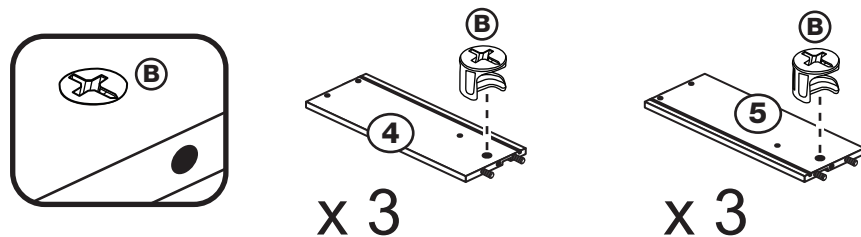


Step 2

Prepare the 3 sets of Drawer Sides

Insert a Small Locking Cam Nut into the 3 Left Drawer Sides and the 3 Right Drawer Sides.

Note: The arrow on the Small Locking Cam Nut must point towards the hole in the edge of the panel.



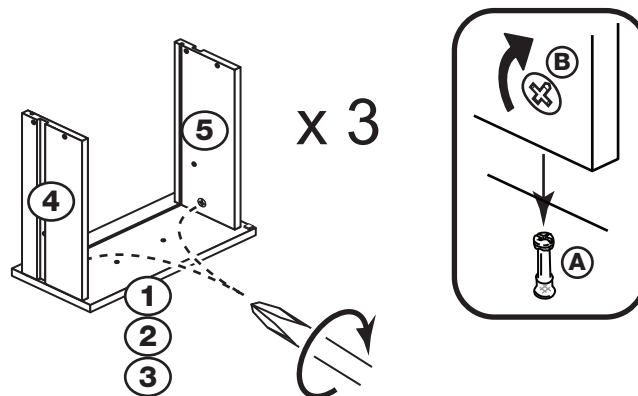
Step 3

Attach the Drawer Sides to the Drawer Fronts

Push the Left Drawer Sides and Right Drawer Sides onto the back of the Drawer Fronts.

Turn the Small Locking Cam nuts on the Left Drawer Sides and right Drawer Sides.

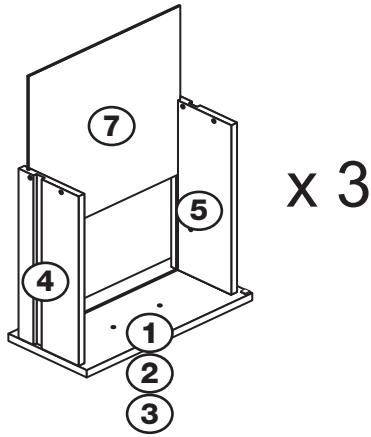
Note: Turn the Small Locking Cam nuts clockwise to secure the panels - more than 1/2 a turn.



Step 4

Fit the Drawer Bases

Slide the Drawer Bases down the grooves in the Drawer Sides and down into the groove in the Drawer Fronts.



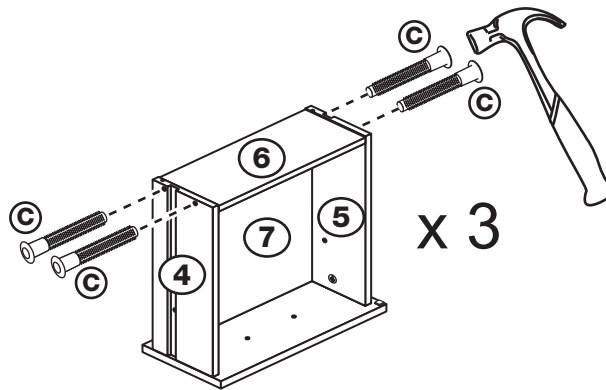
Step 5

Fit the Drawer Back

Fit the Drawer Backs between the Drawer Sides.

Make sure that the Drawer Base fits into the groove in the Drawer Back.

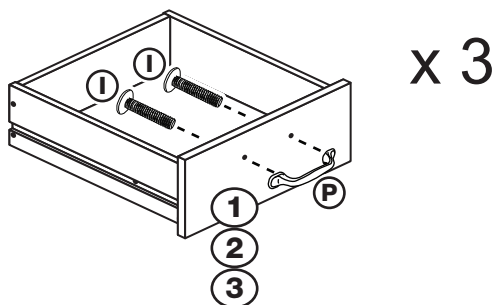
Hold the Drawer Back in position and tap the Knock-in Pegs through the holes in the Drawer Sides.



Step 6

Attach the Handles

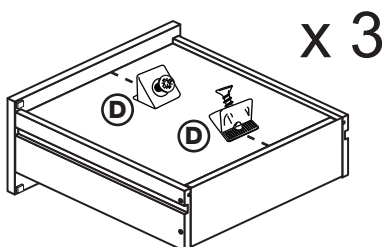
Attach a Handle to each of the Drawer Fronts using two 19mm Screws.



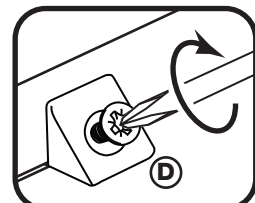
Step 7

Fit the Wedgefixes

Turn the drawer assemblies over and slide 2 Wedgefixes into the front and back grooves, as shown, and tighten up the screws.



The Drawer assembly must be square before fitting the wedgefixes.



Step 8

Prepare the Left Divider

a: Place a Runner on the Left Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Left Divider.

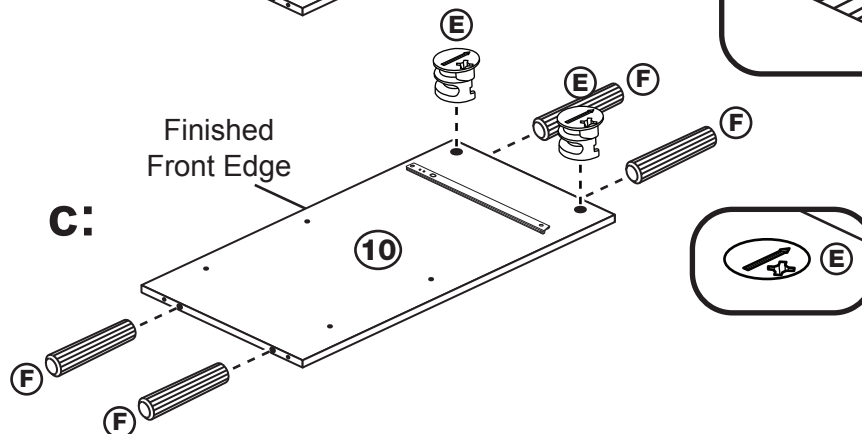
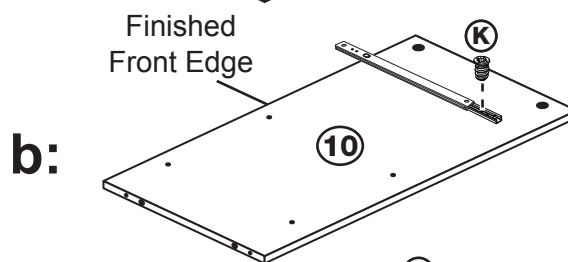
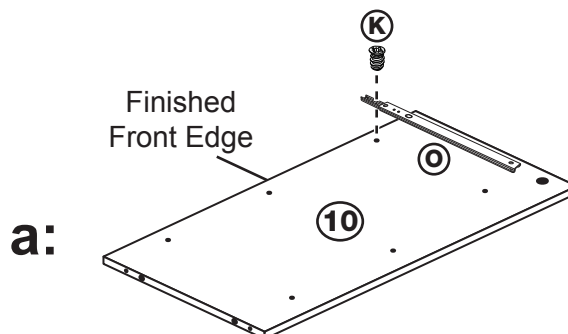
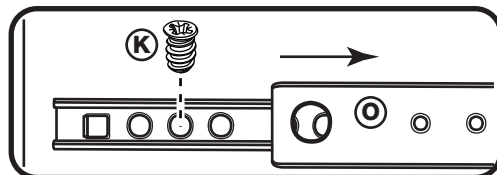
c: Tap 4 Wooden Dowels into the Left Divider.

Insert 2 Large Locking Cam Nuts into the Left Divider.

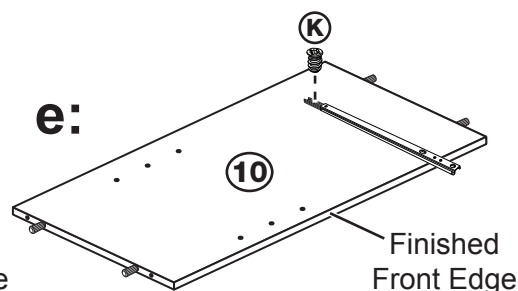
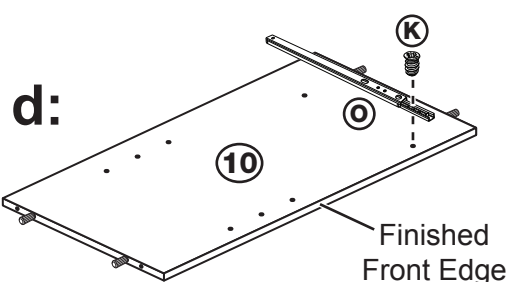
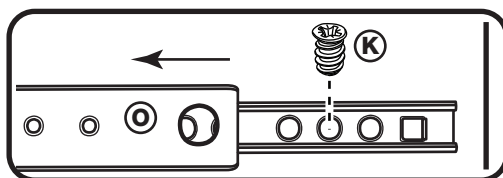
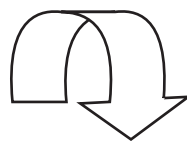
Turn the panel over

d: Place a Runner on the Left Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

e: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Left Divider.



Turn the panel over



Step 9

Prepare the Right Divider

a: Place a Runner on the Right Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Right Divider.

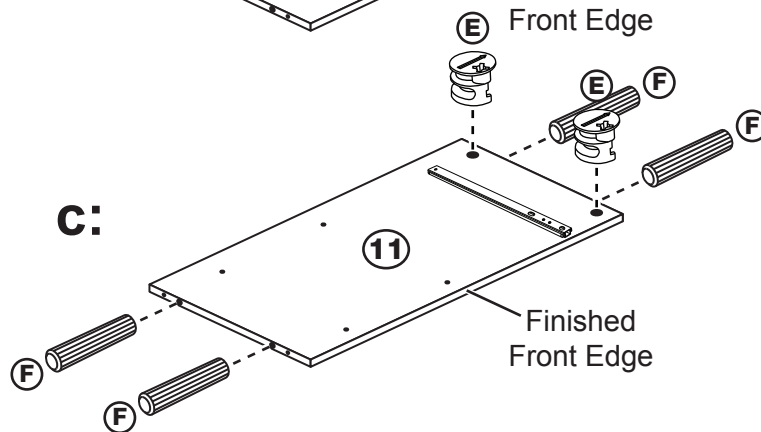
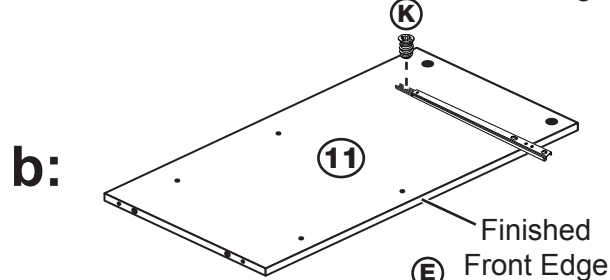
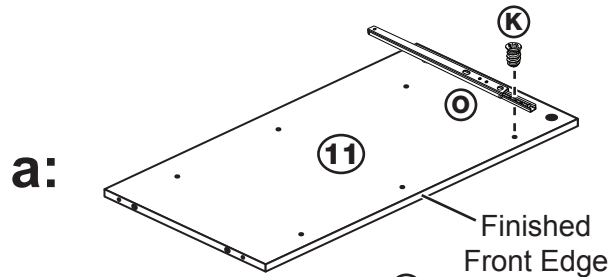
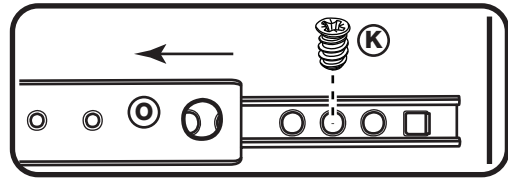
c: Tap 4 Wooden Dowels into the Right Divider.

Insert 2 Large Locking Cam Nuts into the Right Divider.

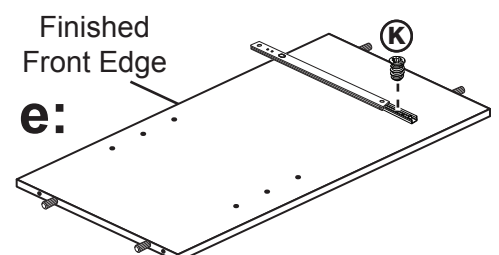
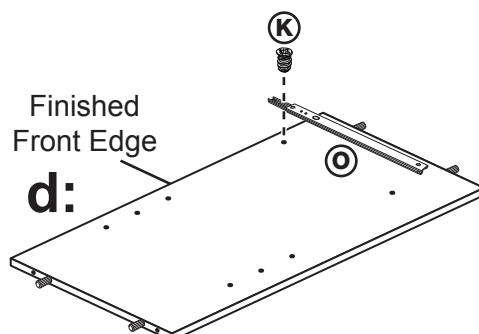
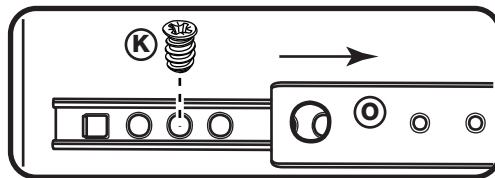
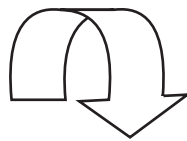
Turn the panel over

d: Place a Runner on the Right Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

e: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Right Divider.



Turn the panel over

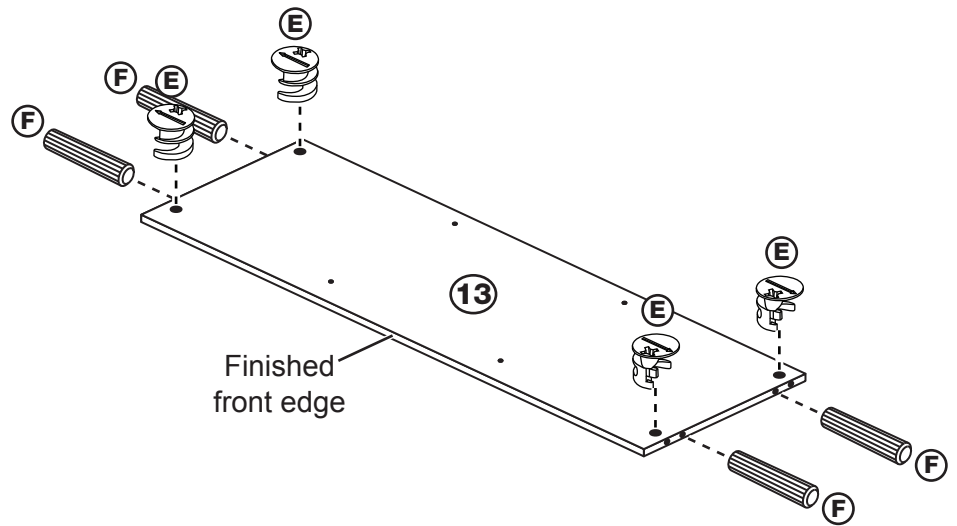


Step 10

Prepare the Base

Tap 4 Wooden Dowels into the Base.

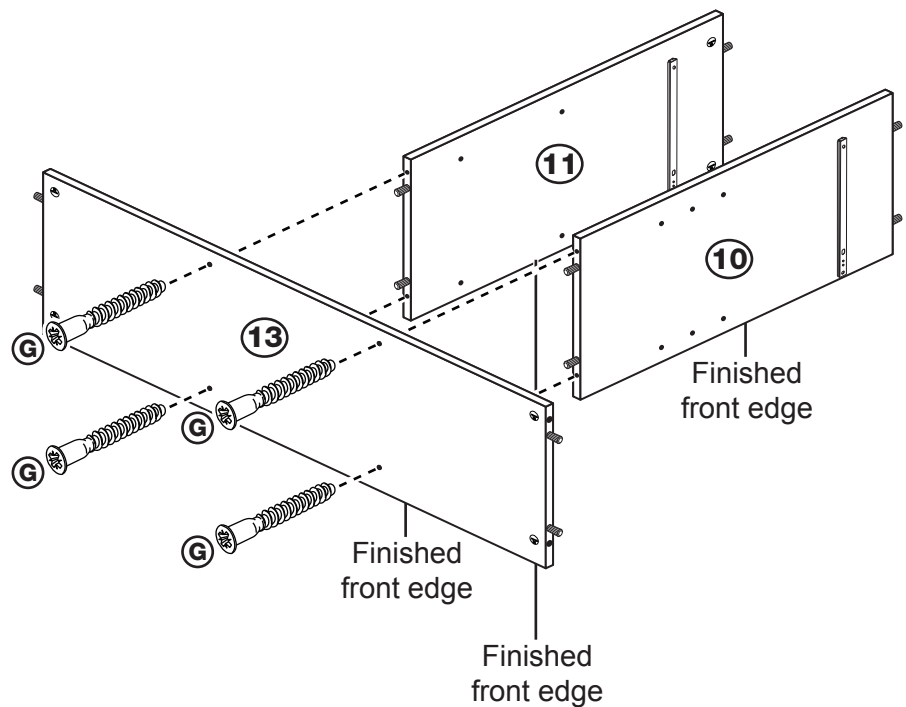
Insert 4 Large Locking Cam Nuts into the Base.



Step 11

Fit the Dividers

Push the Left and Right Divider onto the Base and fix them using four 40mm screws.

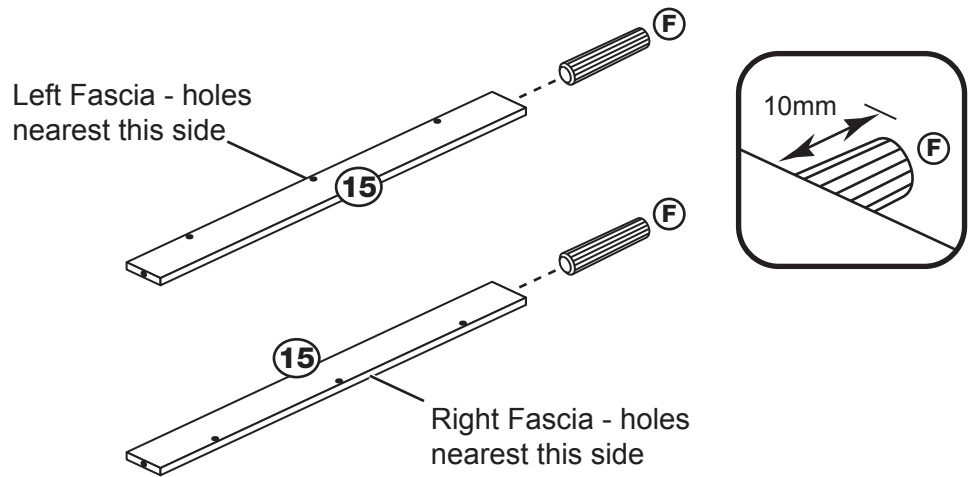


Step 12

Prepare the 2 Fascias

Check that the holes are in the same place as the diagrams, as one will be the Left Fascia and one will be the Right Fascia.

Tap a Wooden Dowel into each of the 2 Fascias.



Step 13

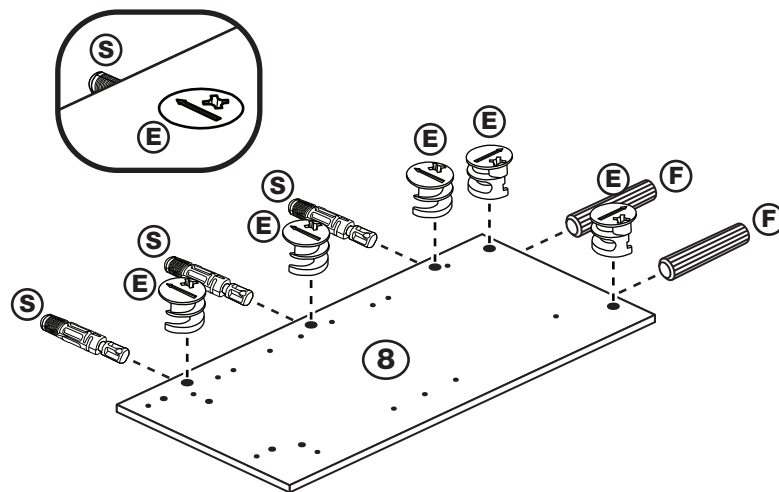
Prepare the Left Side

Tap 2 Wooden Dowels into the Left Side.

Insert 5 Large Locking Cam Nuts into the Left Side.

Push 3 of the Quickfit Dowels as far as they will go into the Left Side.

Note: Only the plastic thread of the Quickfit Dowel sticks out from the panel.



Step 14

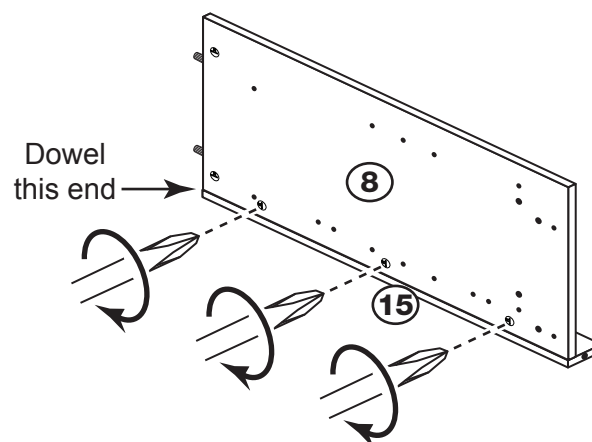
Fit the Left Fascia to the Left Side

Push the Left Side down onto Left Fascia.

Use a screwdriver to tighten the 3 Large Locking Cam Nuts fitted to the Left Side.

Note: Turn the Large Locking Cam Nuts as far as they will go - more than 1/2 a turn.

Important: Make sure there is no gap between the fitted panels.



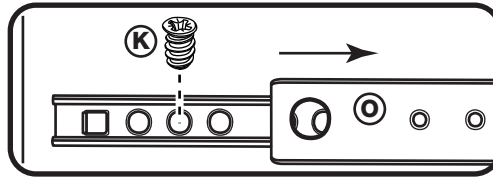
Step 15

Finish preparing the Left Side

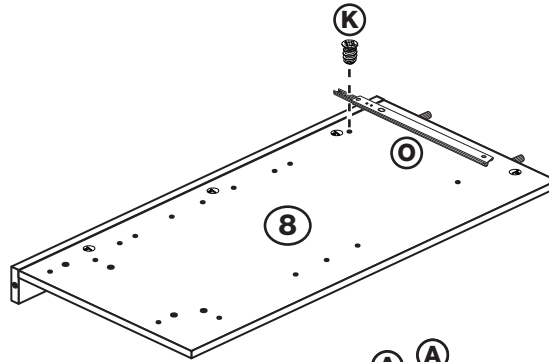
a: Place a runner on the Left Side as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Left Side.

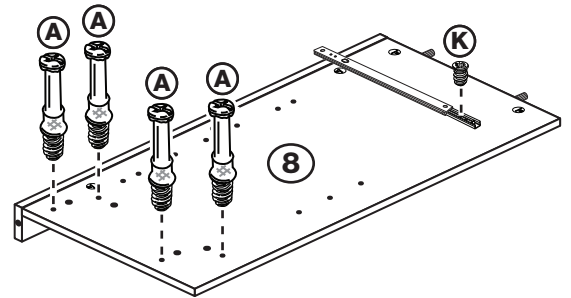
Screw 4 metal dowels into the Left Side.



a:



b:



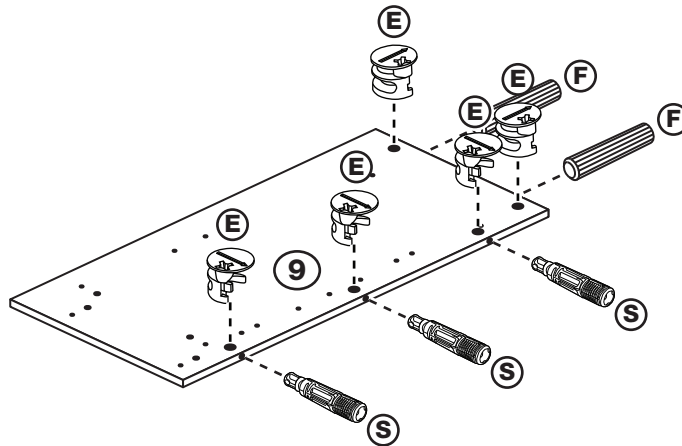
Step 16

Prepare the Right Side

Tap 2 Wooden Dowels into the Right Side.

Insert 5 Large Locking Cam Nuts into the Right Side.

Push 3 of the Quickfit Dowels as far as they will go into the Right Side.



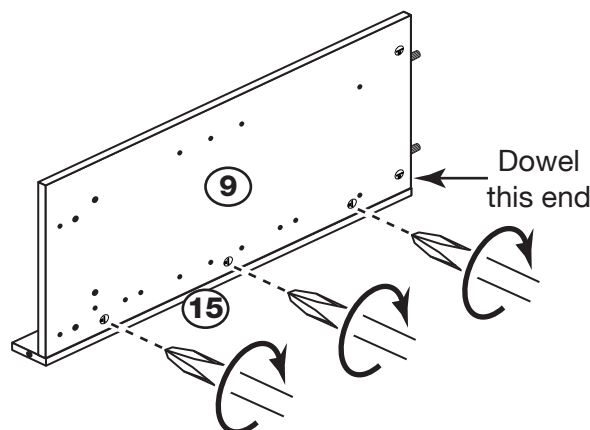
Step 17

Fit the Right Fascia to the Right Side

Push the Right Side down onto Right Fascia.

Use a screwdriver to tighten the 3 Large Locking Cam Nuts fitted to the Right Side.

Important: Make sure there is no gap between the fitted panels.



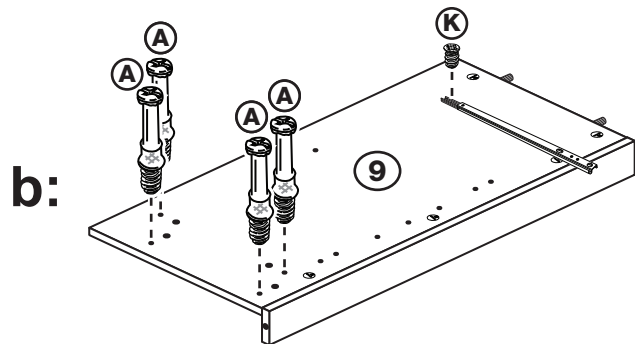
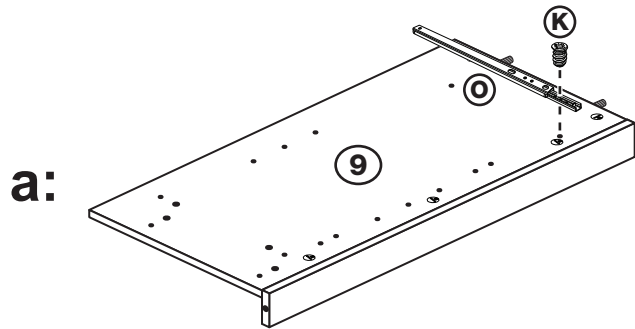
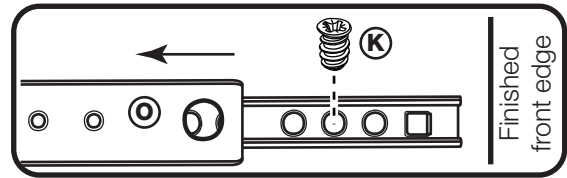
Step 18

Finish preparing the Right Side

a: Place a runner on the Right Side as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Right Side.

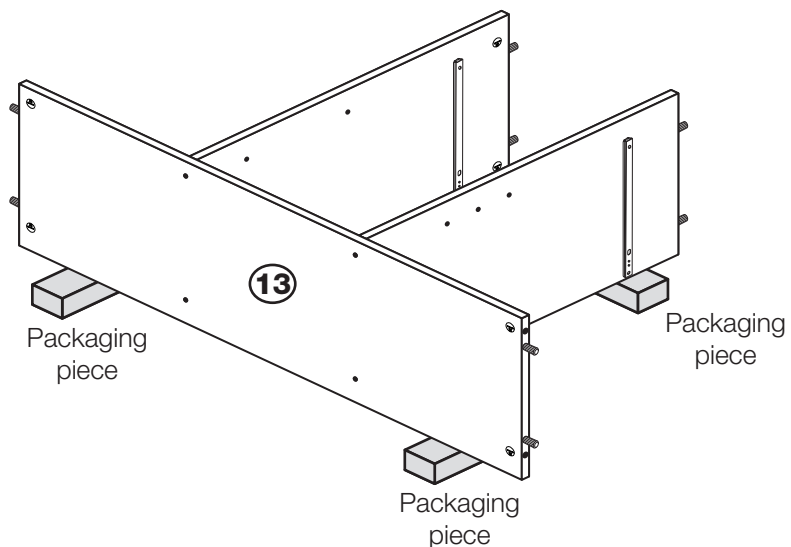
Screw 4 metal dowels into the Right Side.



Step 19

Raise the assembly

To make the next few stages easier, place packaging pieces underneath the Divider and Base panels to raise the assembly.

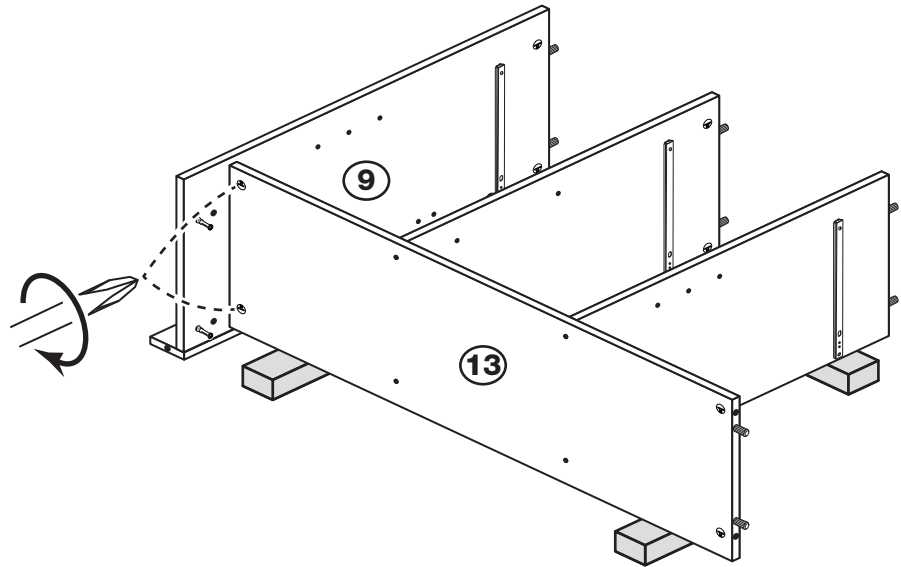


Step 20

Fit the Right Side

Push the Right Side onto the Base.

Use a screwdriver to tighten the 2 Large Locking Cam Nuts fitted to the Base.

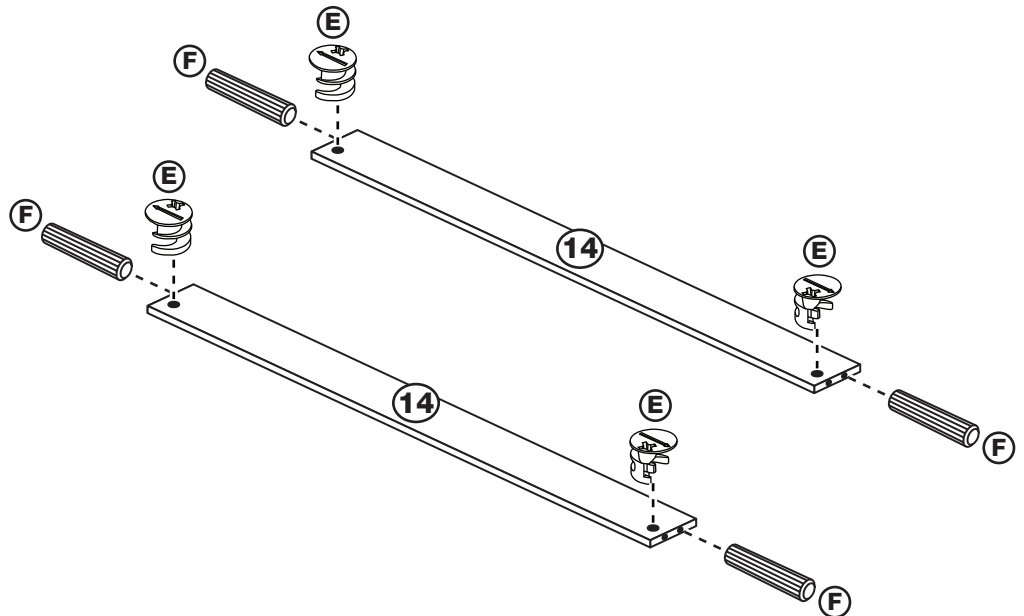


Step 21

Prepare the 2 Plinths

Tap 2 Wooden Dowels into each of the Plinths.

Insert 2 Large Locking Cam Nuts into each of the Plinths.

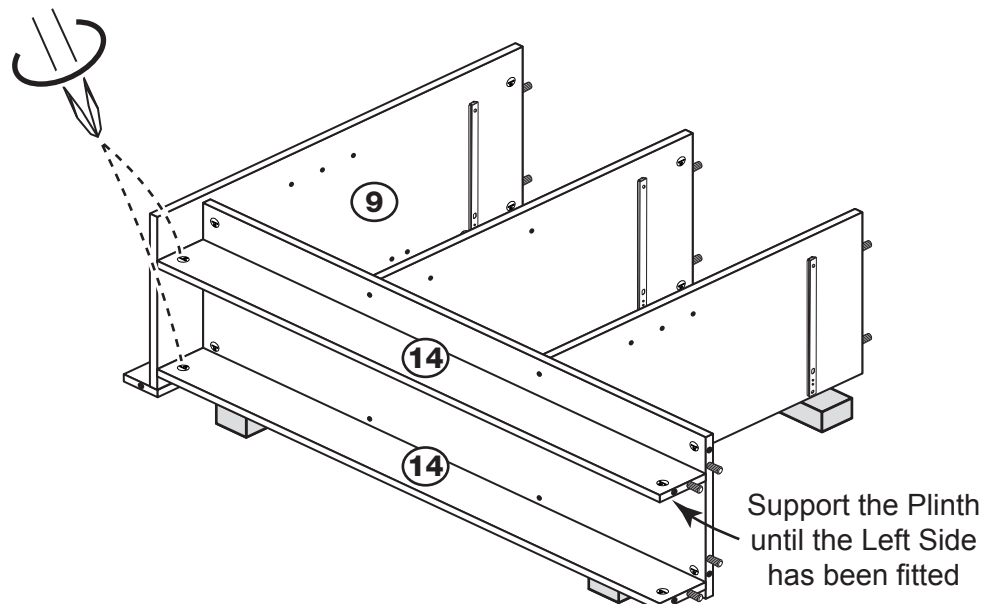


Step 22

Fit the Plinths

Push the 2 Plinths onto the Right Side.

Use a screwdriver to tighten the Large Locking Cam Nut fitted to each Plinth.

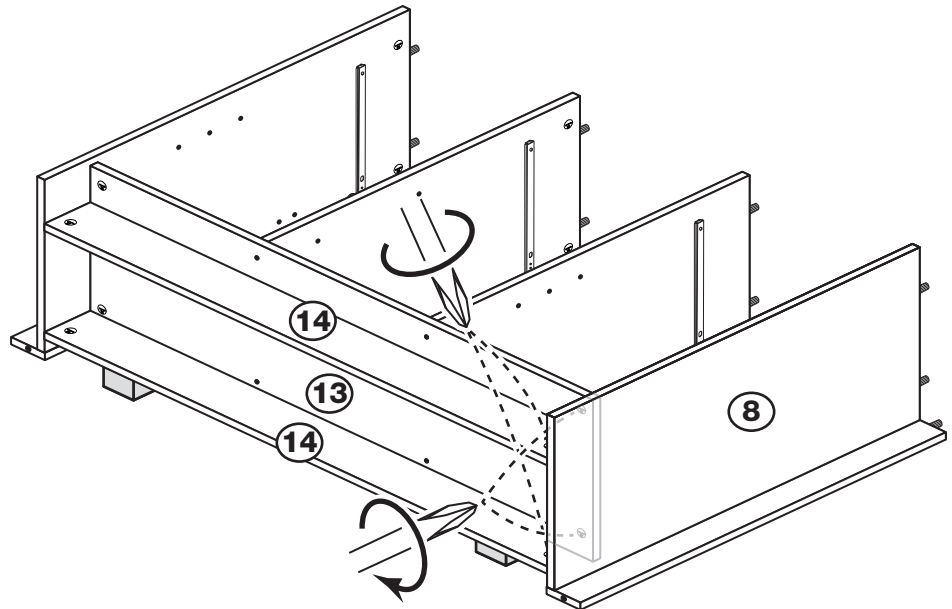


Step 23

Fit the Left Side

Push the Left Side onto the Base and the Plinths.

Use a screwdriver to tighten the 4 Large Locking Cam Nuts fitted to the Base and Plinths.



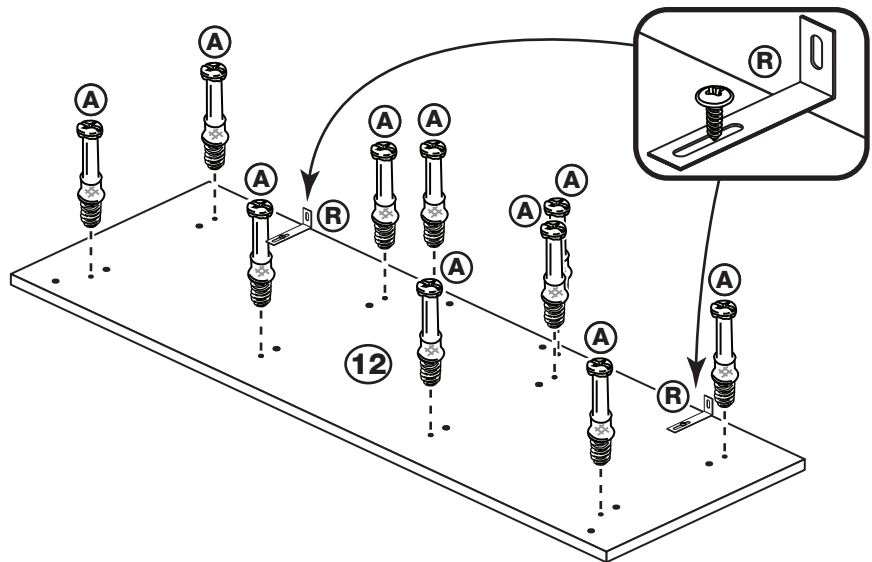
Step 24

Prepare the Top

Screw 10 Metal Dowels into the Top.

Fit the 2 Brackets from the Overbalance Protector Kits to the shallow mark-holes drilled into the Top using 1 of their Screws.

Note: Only fit 1 of the Screws, the other 1 will be fitted later.

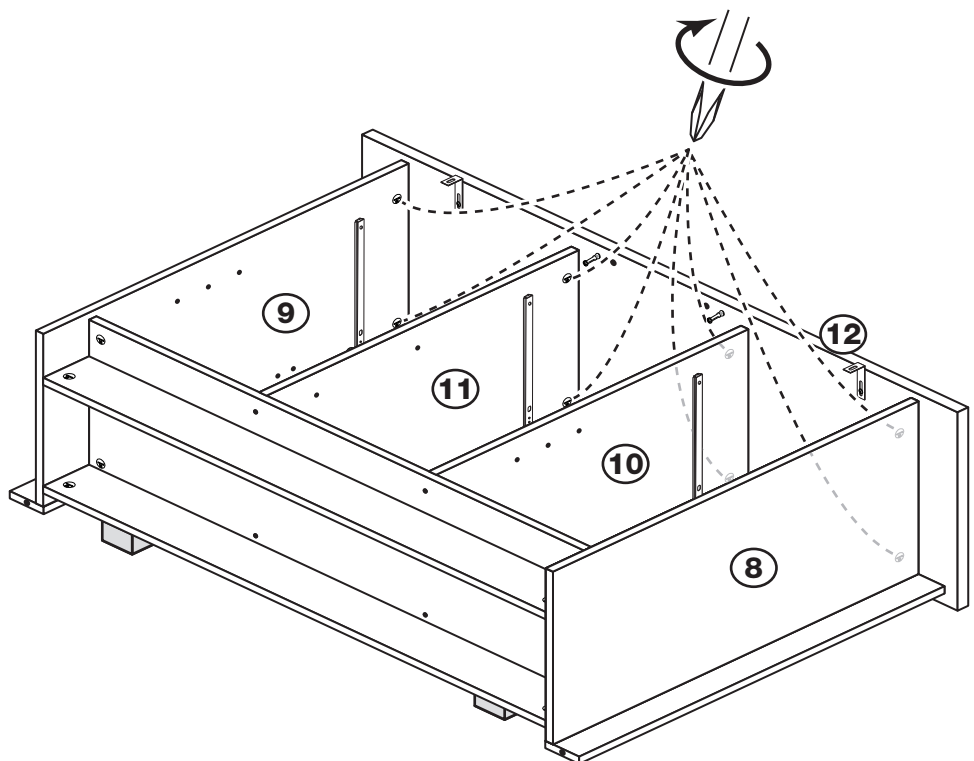


Step 25

Fit the Top

Push the Top onto the assembly.

Use a screwdriver to tighten the 8 Large Locking Cam Nuts fitted to the Sides and the Dividers.

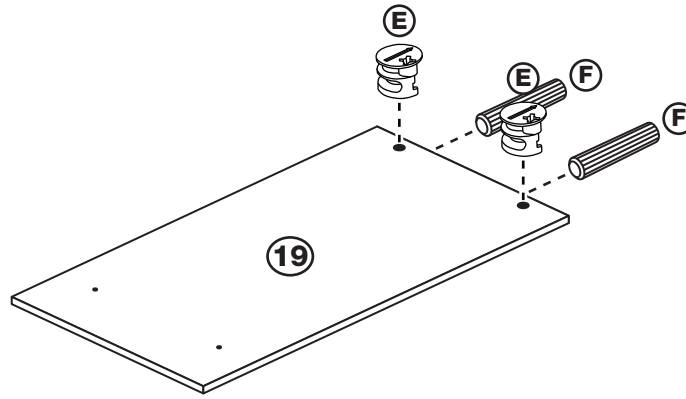


Step 26

Prepare the Back

Tap 2 Wooden Dowels into the Back.

Insert 2 Large Locking Cam Nuts into the Back.



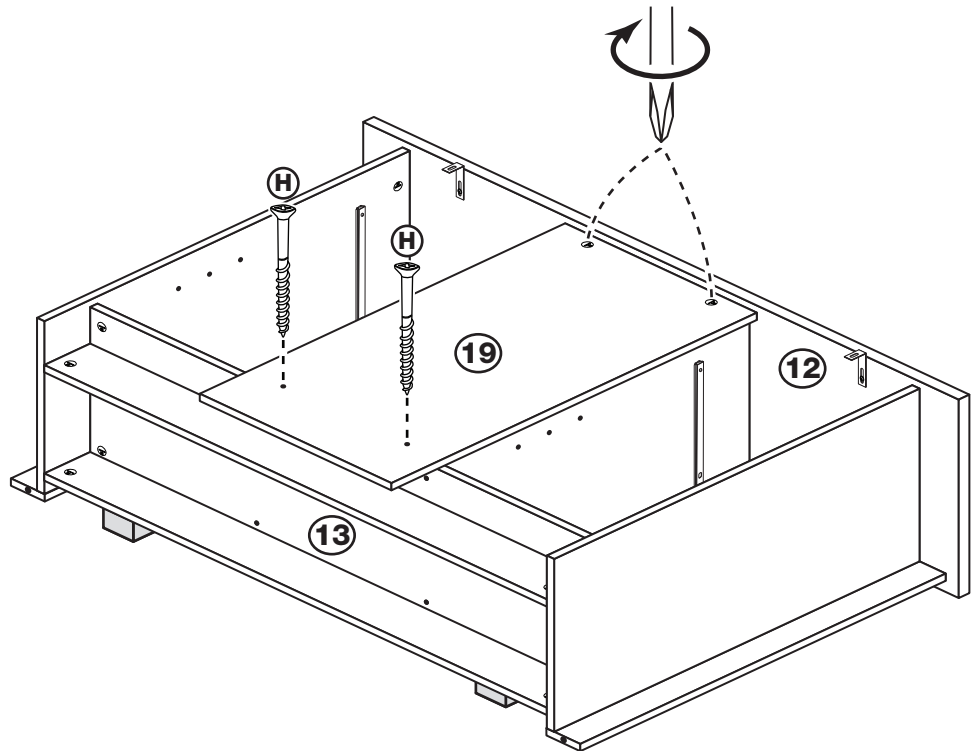
Step 27

Fit the Back

Push the Back onto the Top.

Use a screwdriver to tighten the 2 Large Locking Cam Nuts fitted to the Back.

Fix the Back to the Base with two 45mm Screws.



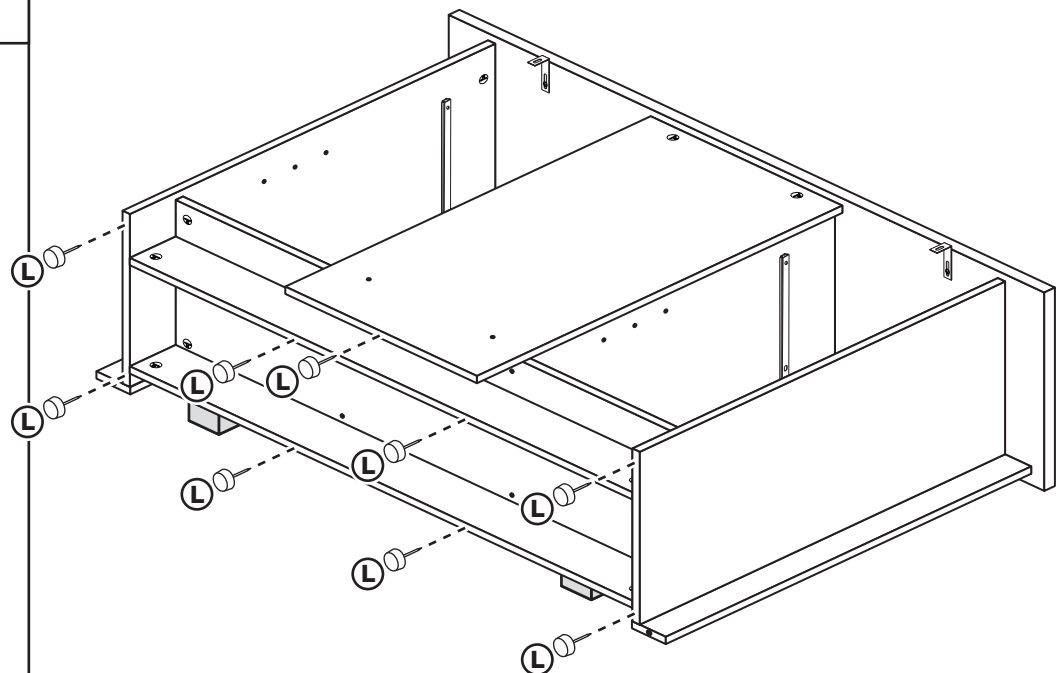
Step 28

Fit the plastic nails

Tap 2 Plastic Nails into the bottom edge of each of the Sides.

Tap 2 Plastic Nails into the bottom edge of each of the 2 Plinths.

Tap a Plastic Nail into the centre of the bottom edge of the Back.



Step 29

Secure the unit to a wall

a: Before fitting the unit to a wall, use a spirit level to check the top of the unit is level, front-to-back and side-to-side in the 3 positions shown. Use suitable packing pieces (not supplied) to make the unit level.

To prevent possible overbalancing this unit must be secured to a suitable wall by fitting the 2 Overbalance Protector Kits to a wall.

b: Push the unit up against the wall and slide the Brackets against the wall. Fit the 2nd Screw from the kits into the underside of the Top panel.

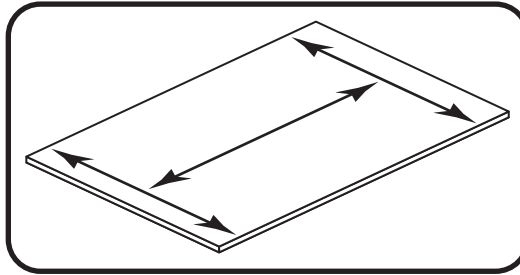
Mark the slot at the back of the Brackets for drilling into the wall.

Wall fixings are not supplied as they will need to suit the wall type.

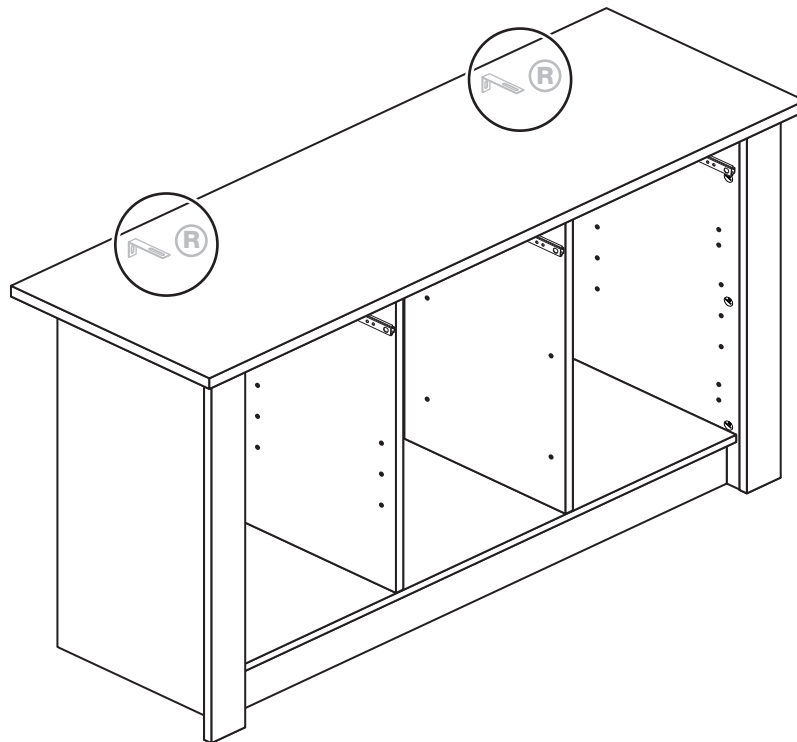
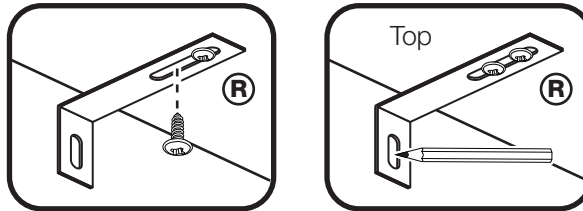
Take care when drilling the wall that you do not drill into any pipes, wires etc. If in doubt, consult an expert.

This unit must be fixed to a wall using the 2 Overbalance Protector Kits provided

a:



b:

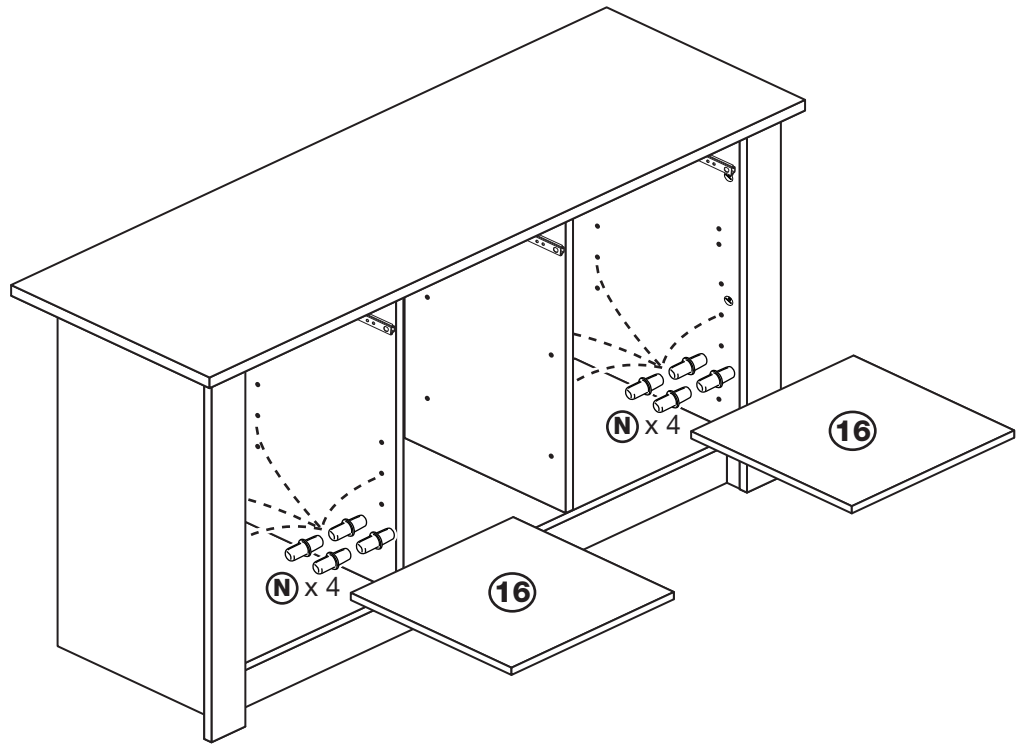


Step 30

Fit the 2 outer Shelves

Insert 4 Shelf Studs into the each Side and Divider at the required height.

Lower the Shelves down onto the Shelf Studs.

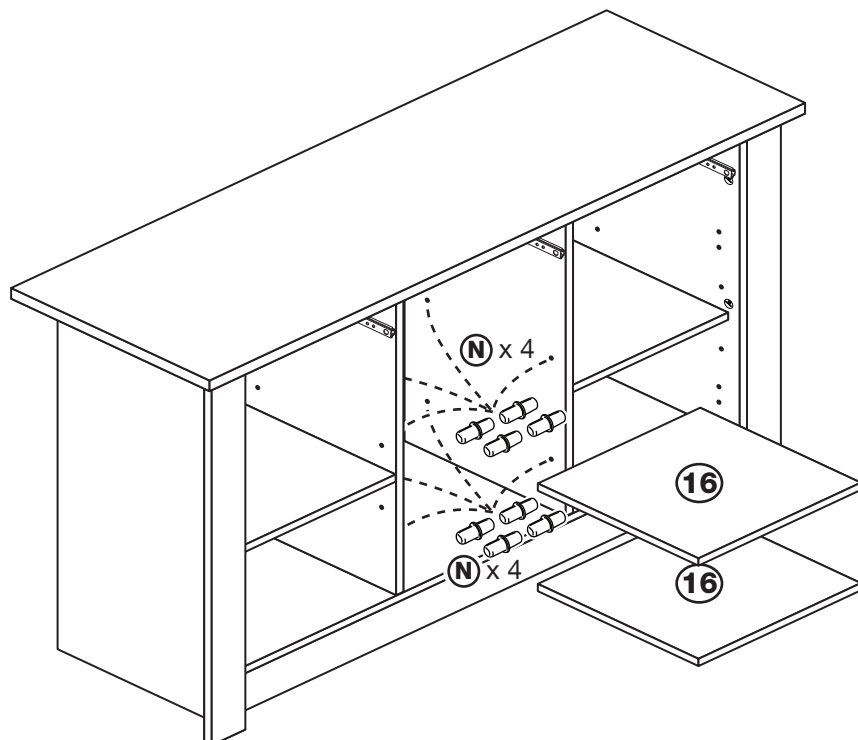


Step 31

Fit the 2 centre Shelves

Insert 4 Shelf Studs for each Shelf into the Dividers.

Lower the Shelves down onto the Shelf Studs.



* The 6 Shelf Studs you have left are required for Hood fixing. See separate instructions for fitting details.

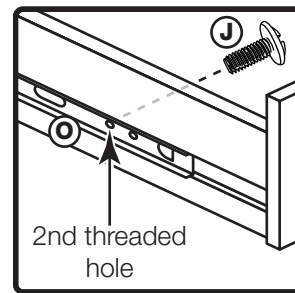
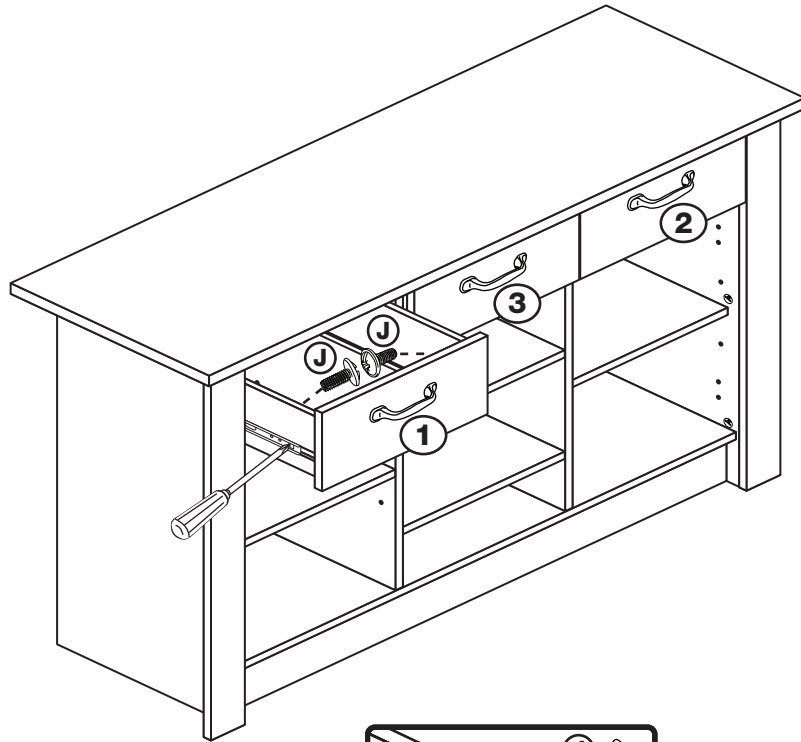
Step 32

Fit the Drawers

Slide both the Runners forward and locate the Drawer Sides between them, lining up their holes with the 2nd 'threaded' holes in the Runners.

Working from the inside of the Drawer, insert 2 9mm Screws through the Drawer Sides and out into the 2nd threaded hole in the Runner.

Note: Do not overtighten the Screws. If they catch on the Runners you may need to loosen them slightly.

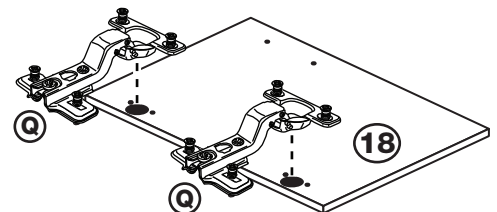
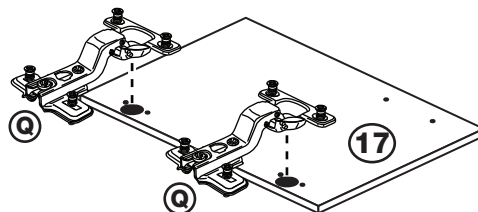


The Runners could have sharp edges and we recommend that you position them using a Screwdriver.

Step 33

Prepare the 2 Doors

Push fit 2 Hinges into each Door and secure them by tightening up their 2 screws.



Step 34

Fit the Doors and its Handles

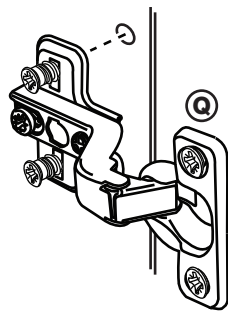
Line up the 2 screws in the top Hinge with the 2 holes at the top of the Sides and push them in.

Now push in the other Hinge.

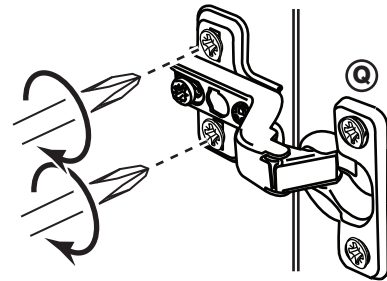
When both of the Hinges have been pushed into place, tighten their 2 screws.

Attach a Handle to each Door using two 19mm Screws.

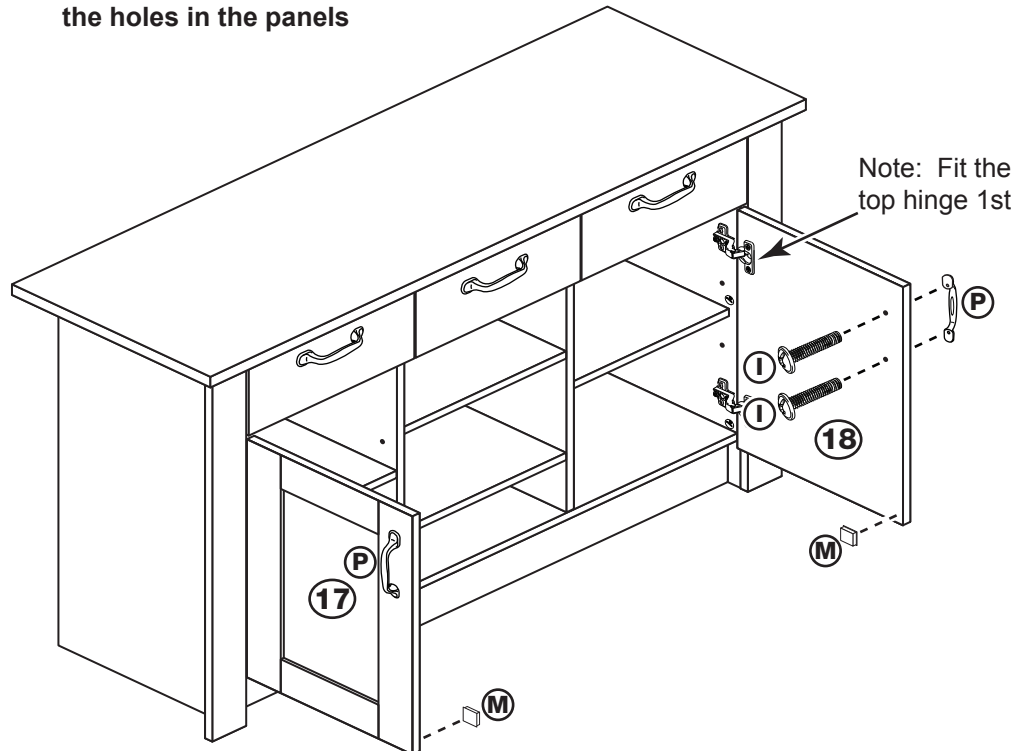
Stick a Door Buffer onto the bottom corner of each Door where they will hit the front edge of the Base.



Press the Screws into the holes in the panels



When the Hinges have been pushed in, tighten up their Screws



Step 35

Adjust the Doors if needed

a: Height adjustment. Loosen Screws A on Hinge Plates and move Door up or down as required. Retighten Screw A.

b: Forward and Back adjustment. Loosen Screw B on Hinge Plate and move Door in or out as required. Retighten Screw B.

c: Sideways adjustment. To move Door 'out' loosen Screw C. To move Door 'in' tighten Screw C.

