Assembly Instructions

Please keep for future reference



Oakstyle 145



Version 2: 09/10/2017

Important - Please read these instructions fully before starting assembly

Safety and Care Advice

Important - Please read these instructions fully before starting assembly

- Warning: This unit is heavy. Please lift with care.
- Check you have all the components and tools listed.
- Remove all fittings from the plastic bags and separate them into their groups.
- Keep children and animals away from the work area, small parts could choke if swallowed.
- Parts of the assembly will be easier with 2 people.

- Make sure you have enough space to layout the parts before starting.
- Assemble the item as close to its final position (in the same room) as possible.
- Assemble on a soft level surface to avoid damaging the unit or your floor (use opened out unit carton).



• We do not recommend the use of power drill/drivers for inserting screws,

as this could damage the unit. Only use hand screwdrivers.

- Safety note: This unit must be secured to a wall using the overbalance protector kits supplied.
- Dispose of all packaging carefully and responsibly.

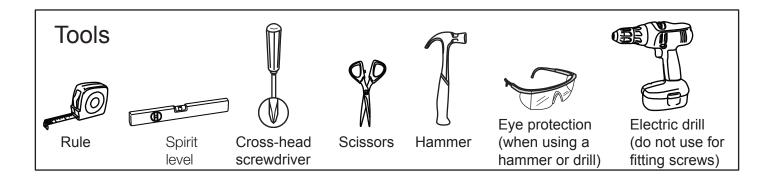
Care and maintenance

- Only clean using a damp cloth and mild detergent, do no use bleach or abrasive cleaners.
- From time to time check that there are no loose screws on this unit.
- This product should not be discarded with household waste. Take to your local authority waste disposal centre.

Contact Us

Aqua Pacific UK Ltd.
Unit 10, Oriana Way
Nursling Industrial Estate
Southampton
SO16 0YU

Tel +44 (0) 2380 734000 Fax +44 (0) 2380 740200 Sales@aquapacific.co.uk



Panels

Please check you have all the panels listed below **1** Left Drawer (3) Left Drawer (2) Right Drawer (4) Right Drawer Front (DF-00011548) Front (DF-00011549) Side (W330-124LH) Side (W330-124RH) (34.2 x 16.2cm) (34.2 x 16.2cm) (33 x 12.4cm) x 2 (33 x 12.4cm) x 2 (5) Drawer Back (W303-124) (30.3 x 12.4cm) x 2 **6** Drawer Base 8 Plinth (DF-00011547) (T314-327) (69.5 x 9.5cm) x 2 (31.4 x 32.7cm) X 2 **(7)** Divider (DF-00011544) (64.5 x 33.4cm) (11) Fascia (F755-70) (755 x 70mm) x 2 **(9)** Left Side (DF-00011541) **(10)** Right Side (DF-00011542) (75.5 x 35.7cm) (75.5 x 35.7cm) **(12)** Top (DF-00011540) (88 x 41cm) **(13)** Base (DF-00011543) **(14)** Shelf (DF-00011545) (69.5 x 33.4cm) (33.6 x 33.2cm) **(16)** Right Door (F492-342RH) (15) Left Door (F492-342LH) (17) Back (DF-00011550) (492 x 342mm) (492 x 342mm) (75.5 x 39.6mm)

Fittings

Please check you have all the fittings listed below (C) Small Locking Cam Knock-in Peg Large Metal Dowel (F901) x 20 Nut (F900) x 4 (F171GY) x 8 E (F)(D)Large Locking Cam Wooden Dowel (F22) x 20 Wedgefix (F639) x 4 Nut (F900) x 22 (H)45mm Screw (F65) x 2 Door Buffer (F137) x 6 19mm Screw (F461) x 8 Plastic Nail (F91) x 7 9mm Screw (F74) x 4 9mm Screw (F73) x 8 Shelf stud (F110) x 10 Drawer runner (F1004) x 4 * 6 of these are required for Hood fixing. See seperate instructions for fitting details. **(P) Q** (0)Handle (F287) x 4 Pre-mounted Overbalance protector hinge (F419) x 4 kit (F474) x 2 Quickfit dowel (F545) x 6 40mm Screw (F910) x 2

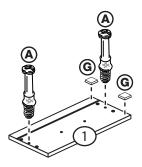
Prepare the 2 Drawer Fronts

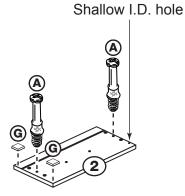
Screw 2 Metal Dowels into each of the Drawer Fronts.

Note: Tighten the Metal Dowels up fully against the panels.

Stick 2 Door Buffers into the corners of each Drawer Front, as shown.





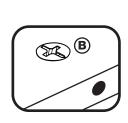


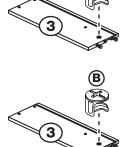
Step 2

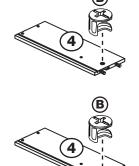
Prepare the Drawer Sides

Insert a Small Locking Cam Nut into the 2 Left Drawer Sides and the 2 Right Drawer Sides.

Note: The arrow on the Small Locking Cam Nut must point towards the hole in the edge of the panel.







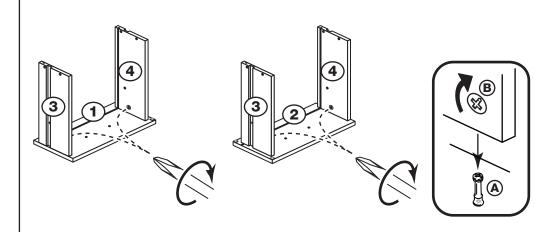
Step 3

Attach the Drawer Sides to the Drawer Fronts

Push the Left Drawer Sides and Right Drawer Sides onto the back of the Drawer Fronts.

Turn the Small Locking Cam nuts on the Left Drawer Sides and right Drawer Sides.

Note: Turn the Small Locking Cam nuts clockwise to secure the panels - more than 1/2 a turn.



Fit the Drawer Bases

Slide the Drawer Bases down the grooves in the Drawer Sides and down into the groove in the Drawer Fronts.

Step 5

Fit the Drawer Back

Fit the Drawer Backs between the Drawer Sides.

Make sure that the Drawer Base fits into the groove in the Drawer Back.

Hold the Drawer Back in position and tap the Knock-in Pegs through the holes in the Drawer Sides.

Step 6

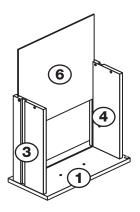
Attach the Handle

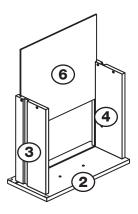
Attach a Handle to each of the Drawer Fronts using two 19mm Screws.

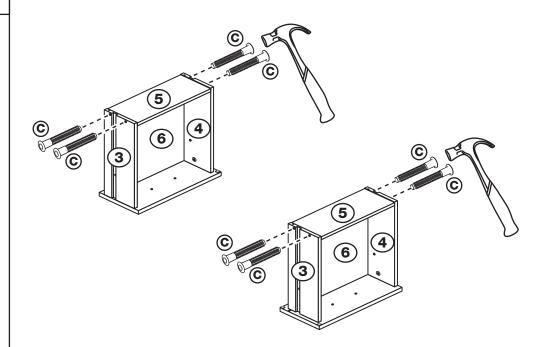
Step 7

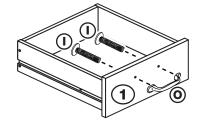
Fit the Wedgefixes

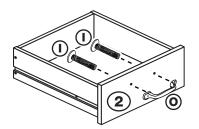
Turn the drawer assemblies over and slide 2 Wedgefixes into the front and back grooves, as shown, and tighten up the screws.



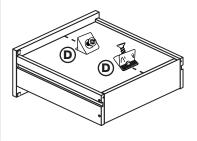


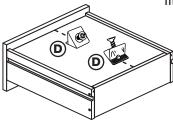


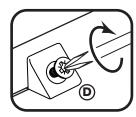




The Drawer assembly must be square before fitting the wedgefixes.





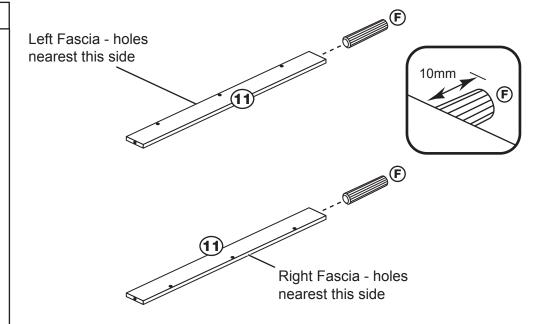


Prepare the 2 Fascias

Check that the holes are in the same place as the diagrams, as one will be the Left Fascia and one will be the Right Fascia.

Tap a Wooden Dowel into each of the 2 Fascias.

Note: Wooden Dowels must not stick out from the edge by more than 10mm or they may damage other panels.



Step 9

Prepare the Left Side

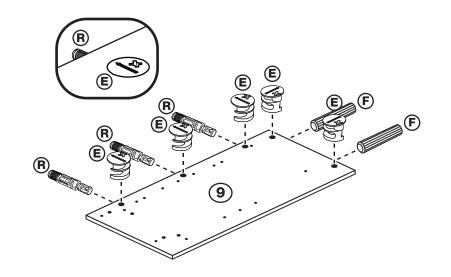
Tap 2 Wooden Dowels into the Left Side.

Insert 5 Large Locking Cam Nuts into the Left Side.

Note: The arrow on the Large Locking Cam Nuts must point towards the hole in the edge of the panel.

Push 3 of the Quickfit Dowels as far as they will go into the Left Side.

Note: Only the plastic thread of the Quickfit Dowel sticks out from the panel.



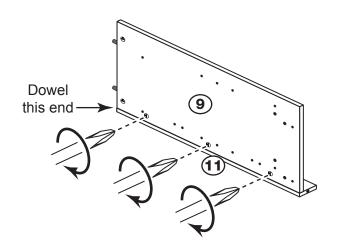
Fit the Left Fascia to the Left Side

Push the Left Side down onto the Left Fascia.

Use a screwdriver to tighten the 3 Large Locking Cam Nuts fitted to the Left Side.

Note: Turn the Large Locking Cam Nuts as far as they will go - more than 1/2 a turn.

Important: Make sure there is no gap between the fitted panels.



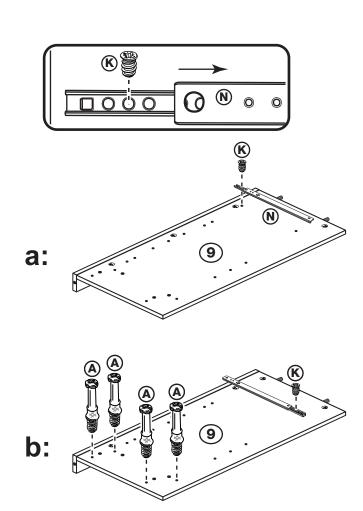
Step 11

Finish preparing the Left Side

a: Place a runner on the Left Side as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Left Side.

Screw 4 metal dowels into the Left Side.

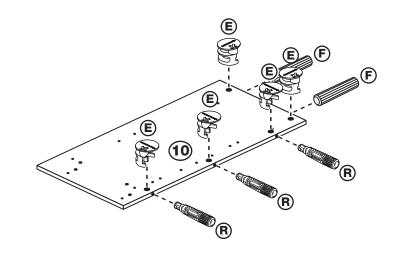


Prepare the Right Side

Tap 2 Wooden Dowels into the Right Side.

Insert 5 Large Locking Cam Nuts into the Right Side.

Push 3 of the Quickfit Dowels as far as they will go into the Right Side.



Step 13

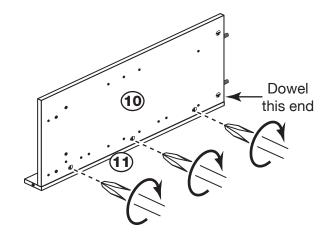
Fit the Right Fascia to the Right Side

Push the Right Side down onto Right Fascia.

Use a screwdriver to tighten the 3 Large Locking Cam Nuts fitted to the Right Side.

Note: Turn the Large Locking Cam Nuts as far as they will go - more than 1/2 a turn.

Important: Make sure there is no gap between the fitted panels.



Finish preparing the Right Side

- **a:** Place a runner on the Right Side as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.
- **b:** Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Right Side.

Screw 4 metal dowels into the Right Side.



Prepare the Base

Tap 4 Wooden Dowels into the Base.

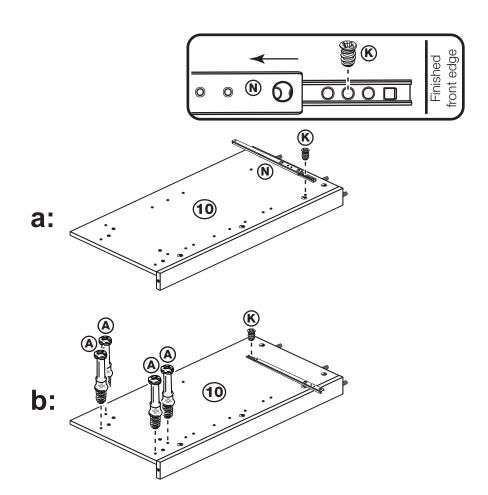
Insert 4 Large Locking Cam Nuts into the Base.

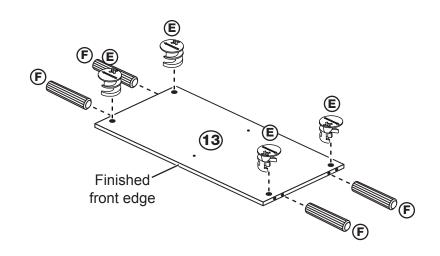
Step 16

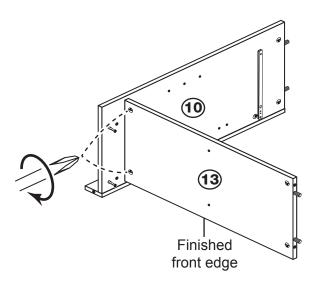
Fit the Base

Push the Base onto the Right Side.

Use a screwdriver to tighten the 2 Large Locking Cam Nuts fitted to the Base.



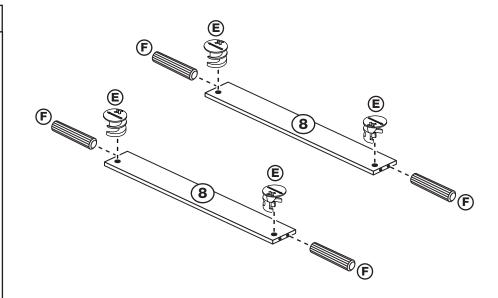




Prepare the 2 Plinths

Tap 2 Wooden Dowels into each of the Plinths.

Insert 2 Large Locking Cam Nuts into each of the Plinths.

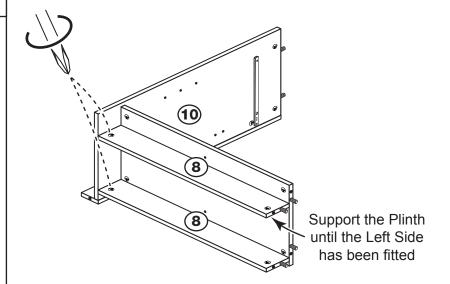


Step 18

Fit the Plinths

Push the 2 Plinths onto the Right Side.

Use a screwdriver to tighten the Large Locking Cam Nut fitted to each Plinth.

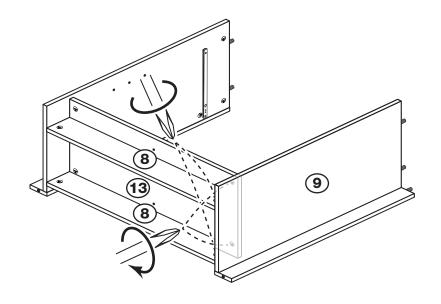


Step 19

Fit the Left Side

Push the Left Side onto the Base and the Plinths.

Use a screwdriver to tighten the 4 Large Locking Cam Nuts fitted to the Base and Plinths.



Prepare the Divider

a: Place a Runner on the Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

b: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Divider.

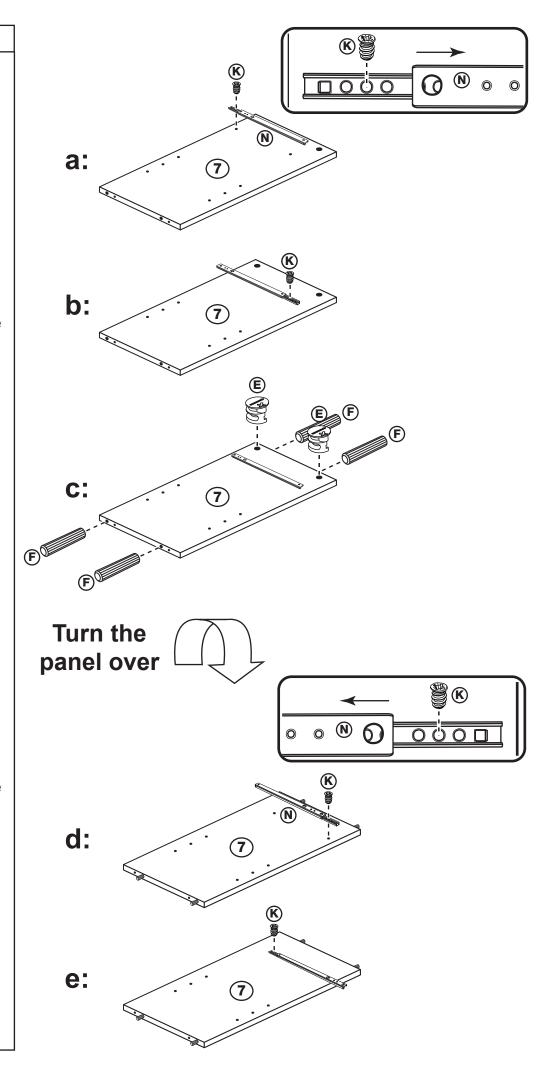
C: Tap 4 Wooden Dowels into the Divider.

Insert 2 Large Locking Cam Nuts into the Divider.

Turn the panel over

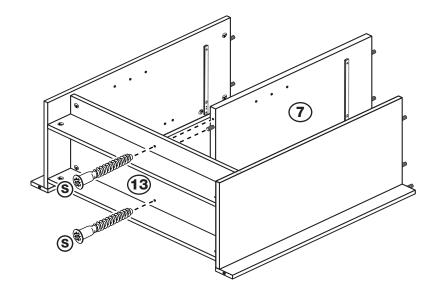
d: Place a Runner on the Divider as shown. Slide back the top of Runner and use the 2nd hole from the front to fit the first 9mm Screw.

e: Slide the Runner back the other way and fit the second 9mm Screw into the corresponding hole in the Divider.



Fit the Divider

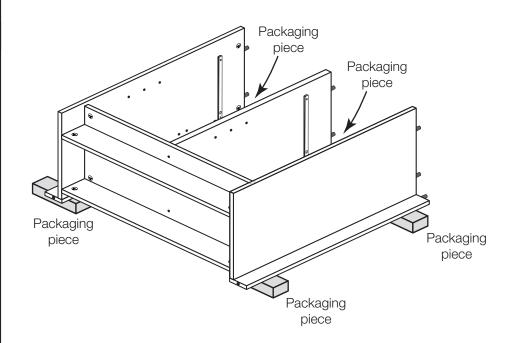
Push the Divider onto the Base and secure it with 2 40mm Screws.



Step 22

Raise the assembly

To make it easier to fit the Top Panel, place packaging pieces underneath the Side Panels and Divider to raise the assembly.



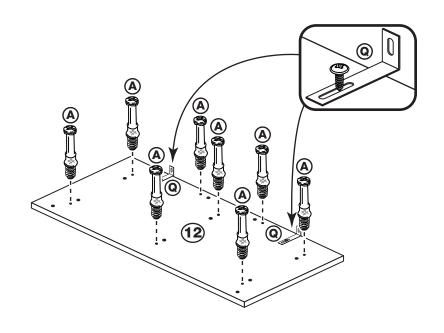
Step 23

Prepare the Top

Screw 8 Metal Dowels into the Top.

Fit the 2 Brackets from the Overbalance Protector Kits to the shallow mark-holes drilled into the Top using 1 of their Screws.

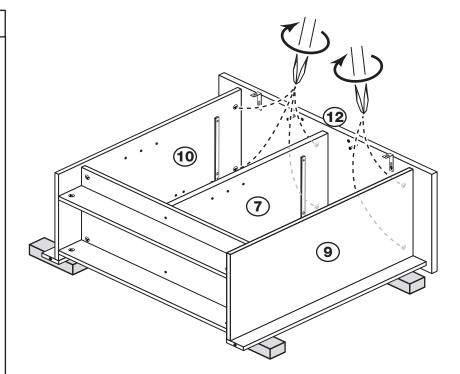
Note: Only fit 1 of the Screws, the other 1 will be fitted later.



Fit the Top

Push the Top onto the assembly.

Use a screwdriver to tighten the 6 Large Locking Cam Nuts fitted to the Divider and the Sides.

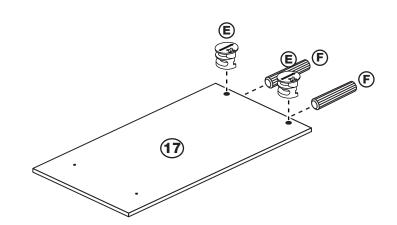


Step 25

Prepare the Back

Tap 2 Wooden Dowels into the Back.

Insert 2 Large Locking Cam Nuts into the Back.



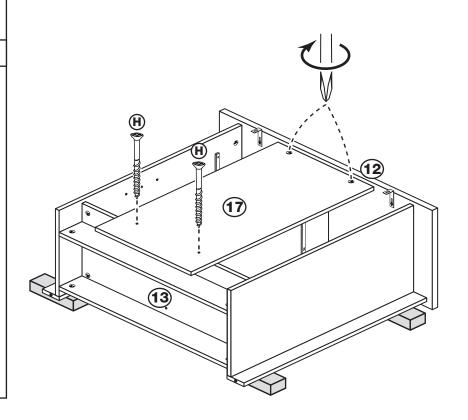
Step 26

Fit the Back

Push the Back onto the Top.

Use a screwdriver to tighten the 2 Large Locking Cam Nuts fitted to the Back.

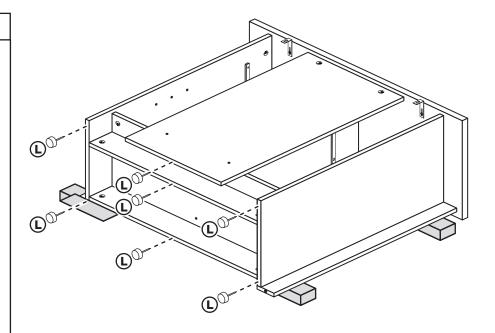
Fix the Back to the Base with two 45mm Screws.



Fit the Plastic Nails

Tap 2 Plastic Nails into the bottom edge of each of the Sides.

Tap a Plastic Nail into the centre of the bottom edge of the 2 Plinths and the Back.



Step 28

Secure the unit to a wall

a: Before fitting the unit to a wall, use a spirit level to check the top of the unit is level, front-to-back and side-to-side in the 3 positions shown.
Use suitable packing pieces (not supplied) to make the unit level.

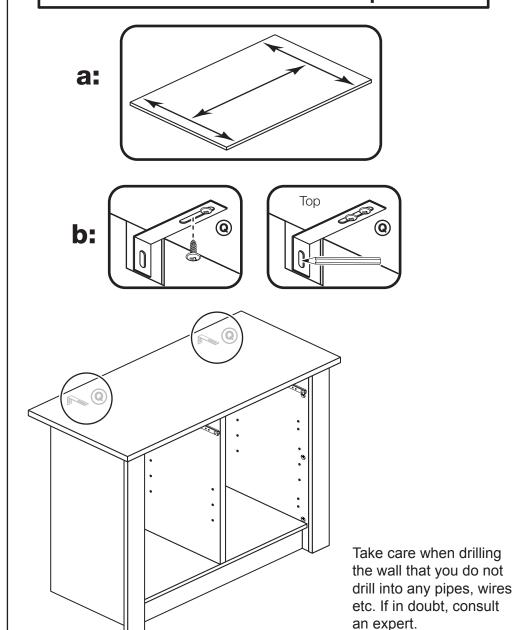
To prevent possible overbalancing this unit must be secured to a suitable wall by fitting the 2 Overbalance Protector Kits to a wall.

b: Push the unit up against the wall and slide the Brackets against the wall. Fit the 2nd Screw from the kits into the underside of the Top panel.

Mark the slot at the back of the Brackets for drilling into the wall.

Wall fixings are not supplied as they will need to suit the wall type.

This unit must be fixed to a wall using the 2 Overbalance Protector Kits provided

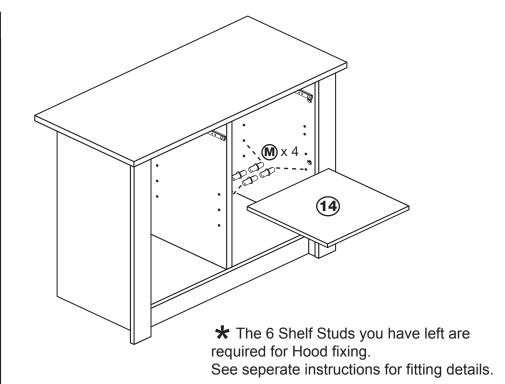


Fit the Shelf

The Shelf can be fitted to either side of the unit.

Insert 4 Shelf Studs, at the required height.

Lower the Shelf down onto the Shelf Studs.



Step 30

Fit the Drawers

Slide both the Runners forward and locate the Drawer Sides between them, lining up their holes with the 2nd 'threaded' holes in the Runners.

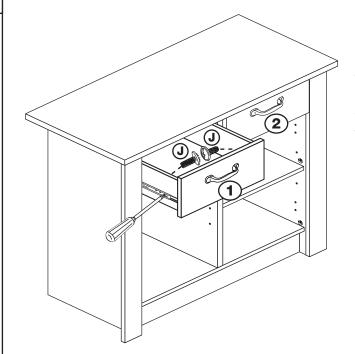
Working from the inside of the Drawer, insert 2 9mm Screws through the Drawer Sides and out into the 2nd threaded hole in the Runner.

Note: Do not overtighten the Screws. If they catch on the Runners you may need to loosen them slightly.

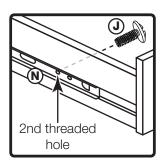
Step 31

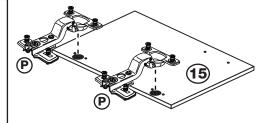
Prepare the 2 Doors

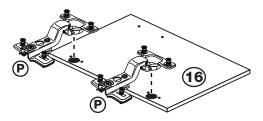
Push fit 2 Hinges into each Door and secure them by tightening up their 2 screws.



The Runners could have sharp edges and we recommend that you position them using a Screwdriver.







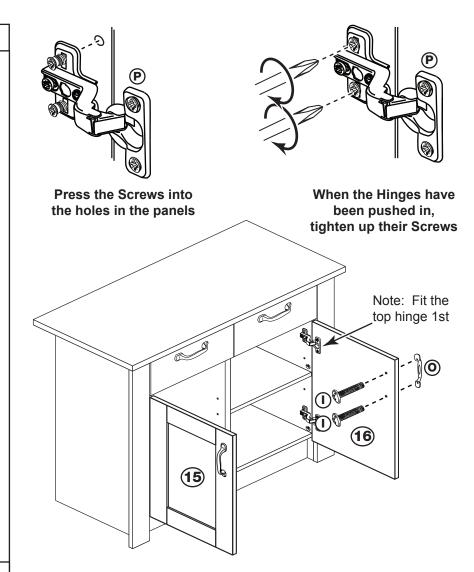
Fit the Doors and its Handles

Line up the 2 screws in the top Hinge with the 2 holes at the top of the Sides and push them in.

Now push in the other Hinge.

When both of the Hinges have been pushed into place, tighten their 2 screws.

Attach a Handle to each Door using two 19mm Screws.



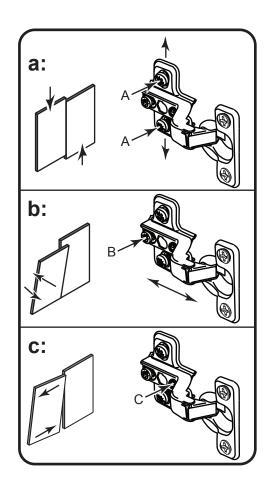
Step 33

Adjust the Doors if needed

a: Height adjustment. Loosen Screws A on Hinge Plates and move Door up or down as required. Retighten Screw A.

b: Forward and Back adjustment.
Loosen Screw B on Hinge Plate and move Door in or out as required.
Retighten Screw B.

C: Sideways adjustment. To move Door 'out' loosen Screw C. To move Door 'in' tighten Screw C.



Fit the Door Buffers

Stick a Door Buffer onto the bottom corner of each Door where they will hit the Base.

